NICOLE HUEHN, GOTHENBURG, 7 FEBRUARY 2023

# The journey to develop and promote an alternative to PFAS

#### SYMPATEX JOURNEY

#### **OVERVIEW**

01

WHO'S SYMPATEX?

02

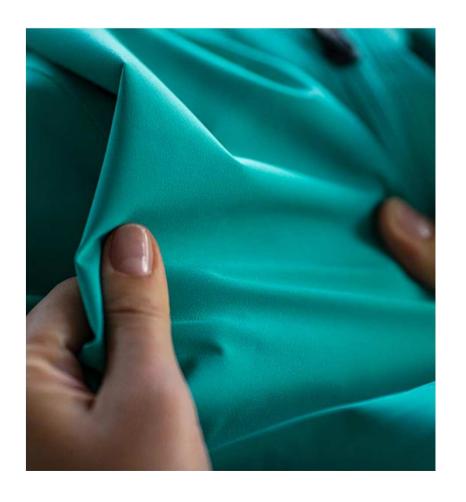
PFAS IN FUNCTIONAL FABRICS & SHOES

03

PFAS PHASE-OUT SYMPATEX JOURNEY

04

PPE - LET'S LOOK CLOSELY



#### BACKGROUND INFO

#### WHO'S SYMPATEX?









PES-membrane + laminates

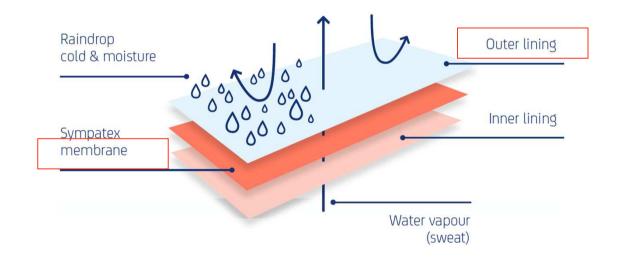
Outdoor, corporate & work wear

Footwear

company goal: re>close the loop

#### Potential PFAS in functional fabrics

- Outer lining (water repellent):
  - → fluorine DWR
- Membrane (waterproof):
  - → PTFE



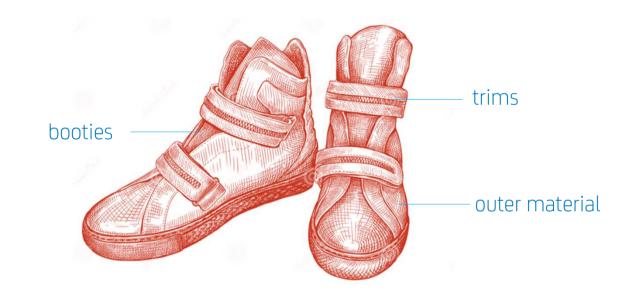
BACKGROUND INFO

## Potential PFAS in waterproof shoes

• Outer lining: fluorine DWR

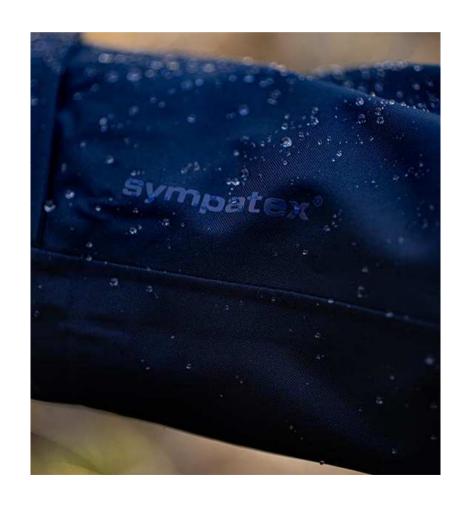
• Bootie membrane: PTFE

• Trims: fluorine DWR



#### Start 2008: 1st fluorine-free DWR to market

- Not accepted by customers- less water repellent performance; no oil repellence
- STX gaining experiences & knowledge reg. contaminations, colours etc.



PEAS PHASE-OUT JOURNEY

#### 2012: Greenpeace Detox campaign

- Awareness outdoor industry
- STX fabrics lowest PFAS detected
  - Presentations & consultations
  - More customers requests
- Increase fluorine-free products
- Series tests with different CO DWR



### 2017 – turning point

- Sympatex was almost PFAS-free (except PPE and customer's requests)!
- PTFE manufacturer's claim to be environmental friendly because of fluorine DWR phase-out until 2022

→ Enlightenment mission



PFAS PHASE-OUT JOURNEY

### Sympatex action and findings

#### PTFE membranes/ laminates

- 30x higher CO<sub>2</sub> level
- 2x higher water consumption
- Not recyclable
- Harmful to health and environment

#### STX PFAS TOUR

2017 – Injunction competitor – won ✓ 2017 – publication of CO<sub>2</sub> level of PTFE 2018/19 – combustion tests of membranes 2020 – independent study on CO<sub>2</sub> values 2021 – STX report 'PTFE in textiles not-

2021 – discussions with authorities 2021 – PFAS consultation

essential'

2021 – ChemSec PFAS Movement

2022 – new discussions with sphera

2022 – STX PPE portfolio fluorine-free

2022 – thesis about PFAS in textile PPE

2023 – PFAS position paper to MEPs

2023 – PPE supplement to ECHA

#### PPE – many different applications

• E.g. OekoTex (Ecotextile):

Published: 10 January 2023

Oeko-Tex 2023 updates include ban on PFAS

OekoTex Mail 25 January 2023:

"This limit value is not applied to PPE and materials for the production of PPEs."

→ PPE application fields differ a lot – let us look closely!

PPE - ONLY SOME EXCEPTIONS ESSENTIAL

#### PPE PFAS study

- Overview of:
- non-PFAS-relevant requirements that
   can be placed on protective clothing (11)
- substitutable PFAS-relevant requirements imposed on protective clothing (15)
- critical PFAS-relevant requirements for protective clothing that need to be subject to closer scrutiny (9)

Requirements	Standards	Component	PFAS relevance
Tensile strength	ISO 1421	Membran/ Laminat	Low influence
		DWR	differences, but soluble
Tear strength	ISO 4674-1	Membran/ Laminat	Low influence
		DWR	differences, but soluble
Abrasion resistance	ISO 12947	Laminat's face fabric	Possibly, depending on thickness of DWR
Delamination	ISO 6330	Laminate	No significant difference but different demands on adhesive in laminat

Extract from Bachelor Thesis of Elisabeth Finger/ Sympatex, Fluorine-free alternatives in protective workwear, 2023

## PPE requirements: Flex cracking test -20°C

- Body heat penetrates through the garment to the outside, so the material does not get as cold as the outside temperature (studies available)
- Wearer might get too cold, if laminate reaches -20°C. Study with shoes show that test person broke off because it could no longer wear the shoe 6 °C outside at -20 °C in the climate chamber
- E.g. Germany rarely has extreme temperatures of 20°C (weather statistics)
- → For critical requirements: court case (C-389/19 P) regarding alternatives and functionality: alternatives do not have to give the same functionality/performance as the chemical it is replacing

## Thank you.

Sympatex Technologies GmbH Feringastraße 7a D-85774 Unterföhring

Tel.: +49 (0) 89 9400 58-0 Fax: +49 (0) 89 9400 58-297

info@sympatex.com